## BUNGARD CCD SERIES CNC MACHINES







	CCD/2-ECO	CCD/2/MTC	CCD/2/ATC	CCD/2/ATC PRECISION	CCD/MTC	CCD/ATC	CCD/MTC/XL	CCD/ATC/XL	CCD PREMIUM
Weight kg Dimensions mm Work area mm	30 kg 700x550x300 270x325x38	30 kg 700x550x300 270x325x38	30 kg 700x550x300 270x325x38	30 kg 700x550x300 270x325x38	35 kg 700x800x300 325x495x38	35 kg 700x800x300 325x495x38	49 kg 950x950x300 500x600x38	49 kg 950x950x300 500x600x38	80 kg 700x850x600 400x500x60
Tool change semiautomatic/manual/ 99 tools	yes	yes	yes	yes	yes	yes	yes	yes	yes
fully automatic with length control	not upgradeable not upgradeable	not upgradeable not upgradeable	yes,16 tools yes	yes, 16 tools yes	upgradeable upgradeable	yes,16 tools yes	upgradeable upgradeable	yes, 25 tools yes	yes, 30 tools yes
Milling and drilling single-and double-sided PCBs	***	***	***	$\Delta \Delta \Delta$	***	***	***	***	***
Milling/drilling RF- & microwave substrates	<b>☆☆</b>	**	**	**	☆ ☆	<b>☆☆</b>	<b>☆☆</b>	**	***
Milling/drilling multilayers with up to 16 layers *	***	$^{4}$	***	***	***	$\Delta \Delta \Delta$	$^{4}$	$^{\diamond}$	$\Delta\Delta\Delta$
Contour routing of PCBs	***	***	***	***	***	$\Delta\Delta\Delta$	***	***	$\Delta\Delta\Delta$
Milling flexible, rigid-flex PCBs **	***	$$\Rightarrow$$	***	$^{\diamond}$	***	$\triangle \triangle \triangle$	$$\Rightarrow$$	$^{\diamond}$	$^{4}$
Engraving front panels/labels	☆	☆	**	**	$\Delta \Delta \Delta$	**	***	**	***
Wave solder pallets and Housing production	$\Rightarrow$	$\Rightarrow$	**	**	***	**	***	<b>☆☆</b>	***
Milling SMT soldering paste stencils and solder frames	$\stackrel{\wedge}{\leftrightarrow}$	☆	**	<b>☆☆</b>	$\Delta\Delta\Delta$	$\Delta\Delta$	**	**	***
UV-laser-exposure	**	$\Rightarrow \Rightarrow$	**	**	**	**	$\Delta\Delta$	**	***
Panel cutting, Reworking PCBs	***	$\Delta \Delta \Delta$	***	**	***	$^{\diamond}$	**	$\Diamond \Diamond \Diamond$	$\Rightarrow \Rightarrow \Rightarrow$
Test adapter drilling	$\stackrel{\wedge}{\Rightarrow}$	$\Rightarrow$	$\stackrel{\wedge}{\leadsto}$	$\Rightarrow$	$\Delta\Delta\Delta$	***	***	***	$^{4}$
Cooling	☆	☆	<b>☆☆</b>	**	$\triangle \triangle \triangle$	**	☆☆☆	☆☆	$^{4}$

<sup>\*)</sup> we generally recommend to etch at least the inner layers of a mulilayer pcb
\*\*) for flexible materials vacuum fixation is a nice option





